

FLORIDA PRODUCT APPROVAL #32389

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

**ECO-GUARD SERIES-550
ALUMINUM FIXED WINDOW**

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF FIXED/FIXED OR FIXED WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. HVHZ APPROVED MULLIONS IN BETWEEN.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

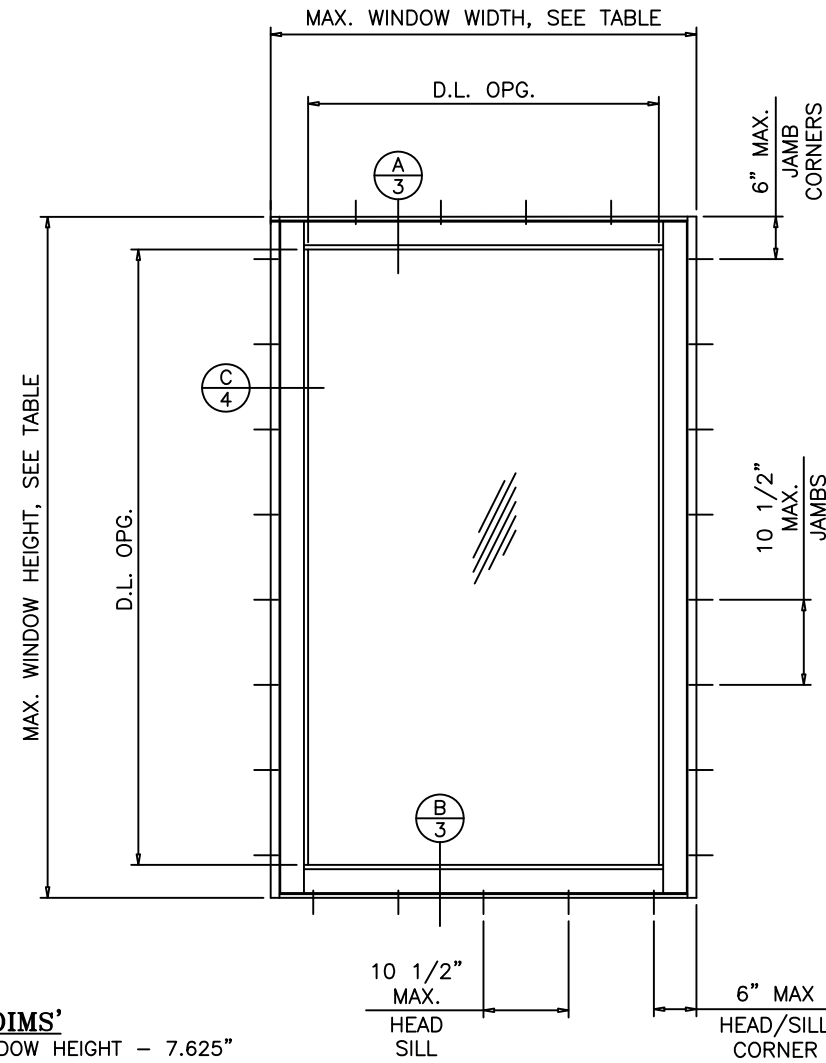
A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

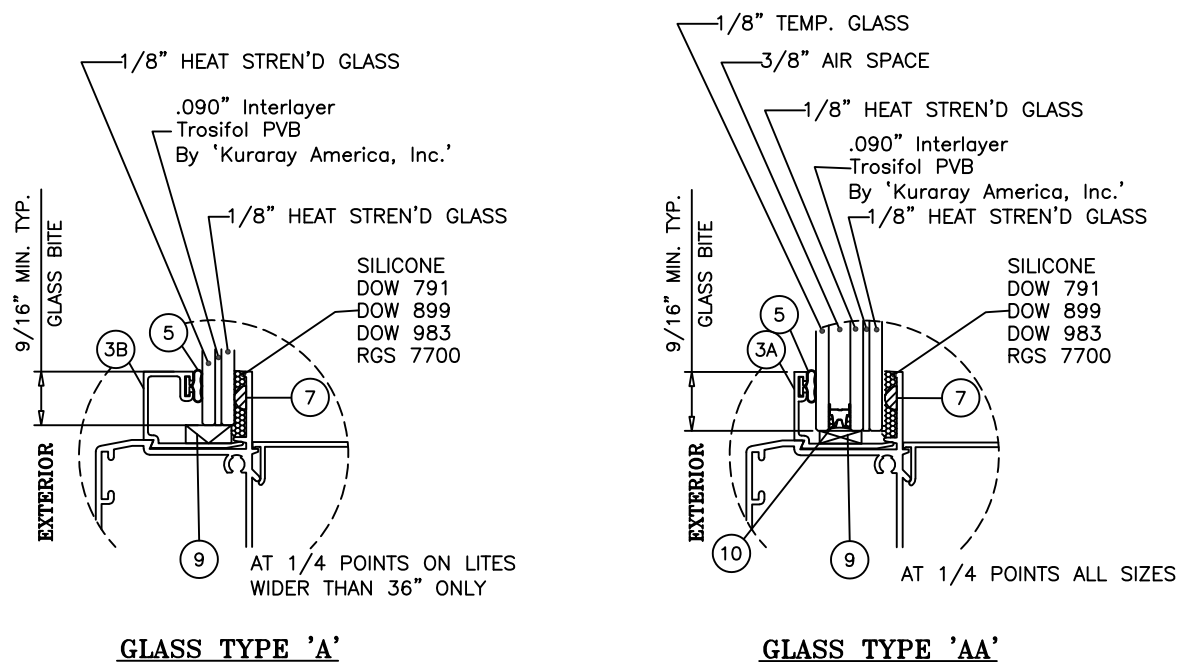
DESIGN LOAD SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'



GLASS D.L.O. DIMS'

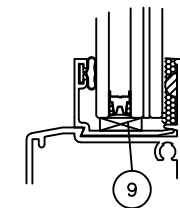
D.L.O. HEIGHT = WINDOW HEIGHT - 7.625"
D.L.O. WIDTH = WINDOW WIDTH - 7.625"

TYPICAL ELEVATION



GLAZING OPTIONS

ALL TEMPERED AND/OR LAMINATED GLASS OPTIONS IN THIS APPROVAL HAVE BEEN CERTIFIED BY THE SGCC FOR COMPLIANCE TO ANSI Z97.1, CLASS A AND CPSC 16 CFR 1201, CATEGORY II. THIS INCLUDES LAMINATED GLASS THAT IS MANUFACTURED WITH ANNEALED GLASS PLIES. FOR APPLICATIONS WHERE THE WINDOW IS BEING USED AS A GUARD, HEAT STRENGTHENED OR TEMPERED LAMINATED GLASS MUST BE USED.

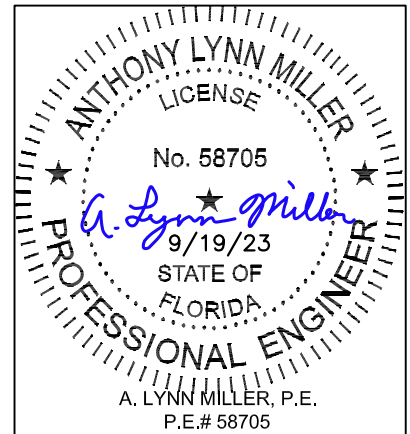


SETTING BLOCKS AT LAM. GLASS AND INSUL. LAM. GLASS NOTCH GLAZING BEAD LEG TO CLEAR BLOCKS

Revision:

REVISED TABLE FORMAT, ADDED DP TABLE ROUNDING, ANSI Z97.1, AND ANCHOR HEAD TYPE NOTES, REMOVED SILICONE AND BACKSTOP ON INSTALL DETAIL
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PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date: 8/1/2022	Rev: A
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST., MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		Drawn: A. M.	
SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)		DWG No: PW560FPA - LMI	
GENERAL INFORMATION, ELEVATION & GLASS TYPES		Sheet: 1 OF 6	
SERIES 550			

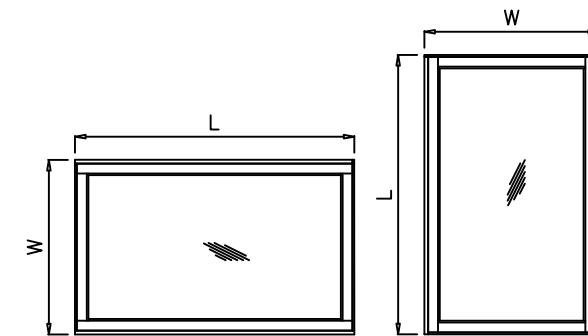


Design Load Capacity - PSF

Window Width (in.)	Glass Type	Window Length (in.)																									
		48"		50-5/8"		54"		60"		63"		66"		72"		76"		78"		80"		84"		90"		96"	
26-1/2"	A	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
30"	A	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
32"	A	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
36"	A	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
37"	A	+70.0	-75.0	+70.0	-75.0	+61.7	-66.1	+70.0	-75.0	+70.0	-75.0	+61.7	-66.1	+70.0	-75.0	+70.0	-75.0	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
42"	A	+61.7	-66.1	+61.7	-66.1	+61.7	-66.1	+61.7	-66.1	+61.7	-66.1	+61.7	-66.1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
48"	A	+54.0	-57.8	+54.0	-57.8	+54.0	-57.8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
53-1/8"	A	+54.0	-57.8	+51.2	-54.8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
	B	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0	+70.0	-75.0
54"	A	+54.0	-57.8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8
	B	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8	+68.9	-73.8
56"	A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+66.4	-71.1	+66.4	-71.1	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+66.4	-71.1	+66.4	-71.1	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
60"	A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+62.0	-66.4	+62.0	-66.4	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	+70.0	-75.0	+70.0	-75.0	+68.9	-73.8	+62.0	-66.4	+62.0	-66.4	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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66"	A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	AA	+70.0	-75.0	+68.9	-73.8	+68.9	-73.8	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	+70.0	-75.0	+68.9	-73.8	+68.9	-73.8	+62.0	-66.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR LENGTH DIMENSION SHOWN ON THE TABLE.

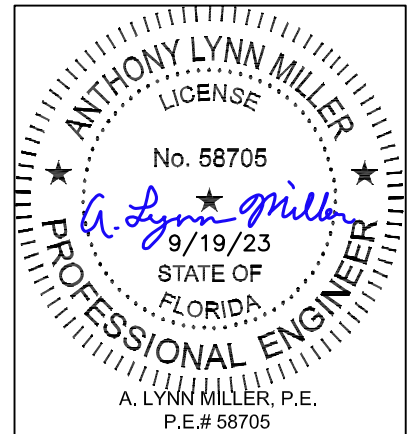
NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS).

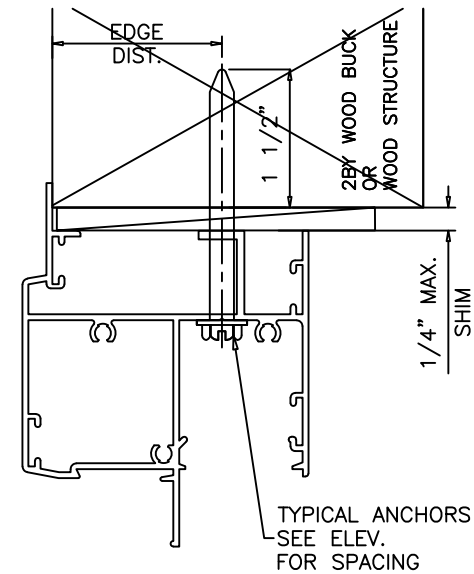
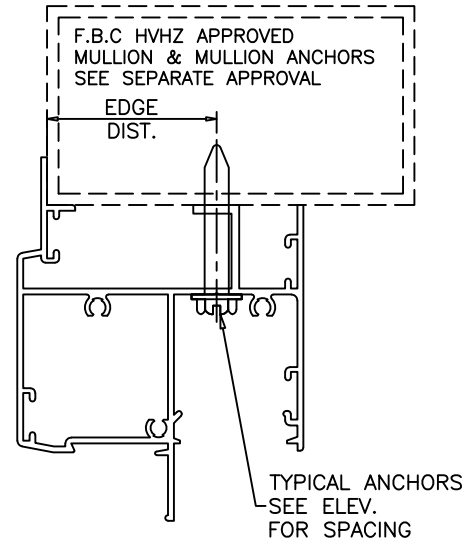
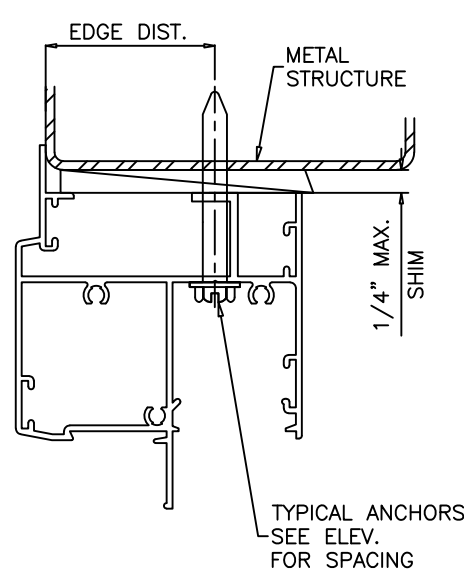
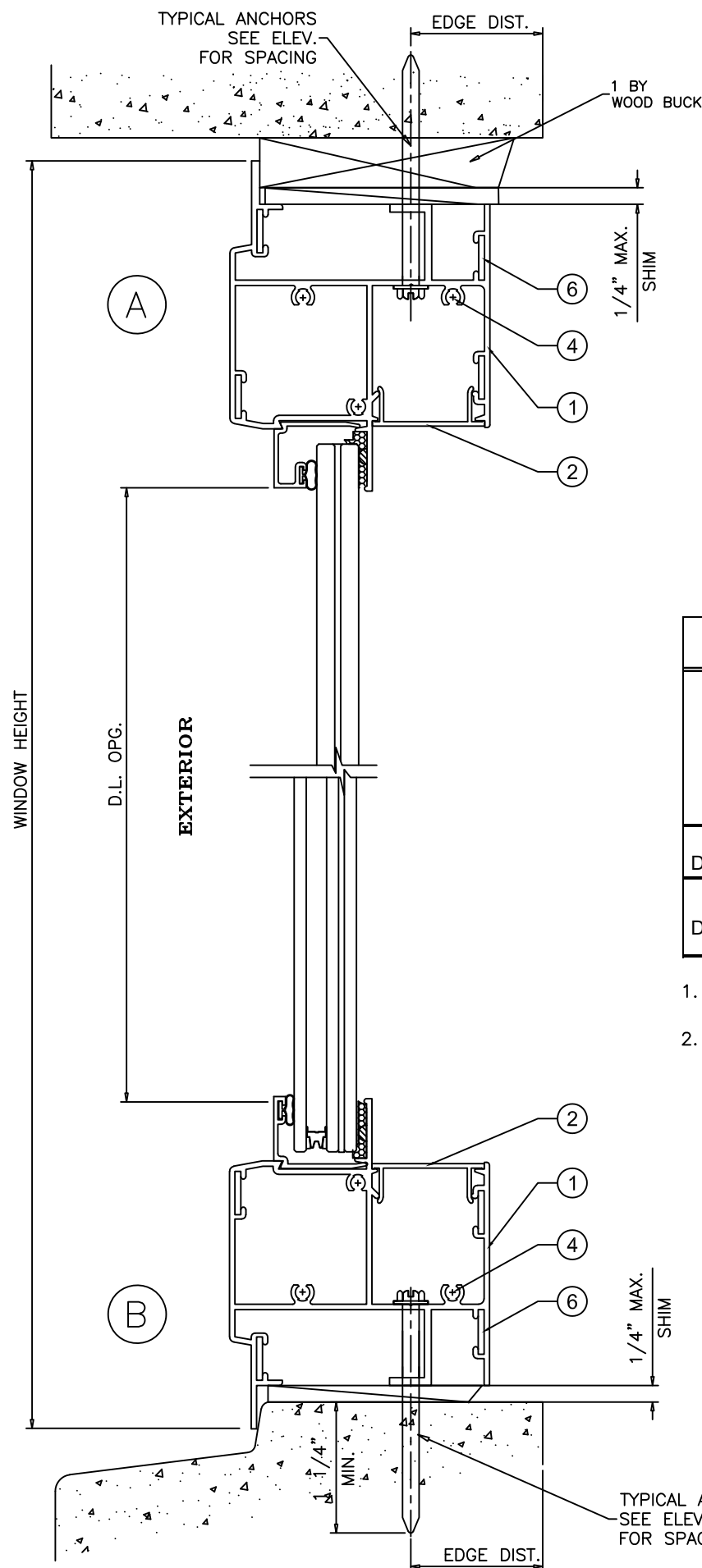


NOTE:
WITH AND LENGTH DIMENSIONS CAN BE ORIENTED
VERTICALLY OR HORIZONTALLY AS SHOW ABOVE.

Revision:
REVISED TABLE
FORMAT,
ADDED DP
TABLE
ROUNDING,
ANSI Z97.1,
AND ANCHOR
HEAD TYPE
NOTES,
REMOVED
SILICONE AND
BACKSTOP ON
INSTALL DETAIL

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	8/1/2022
		Drawn	A. M.
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST., MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902	SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)	Sheet	2 OF 6
		Series Desc.	DESIGN LOAD CAPACITY
A. LYNN MILLER, P.E. No. 58705 9/19/23 STATE OF FLORIDA	PW560FPA - LMI	Rev.	A
		DMC No.	

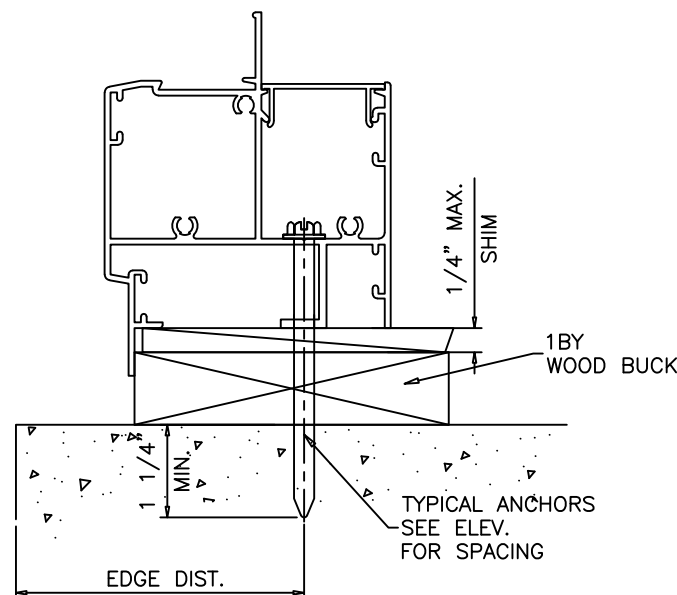




TYPICAL ANCHORS: SEE ELEV. FOR SPACING

Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. Embedment or Metal Thickness
1/4" DeWalt UltraCon +	All	Southern Pine (SG = 0.55)	1"	1-1/2"
	All	Thru 1BY Buck into Concrete (min. 3 ksi)	2-1/2"	1-1/4"
	Jambs	Thru 1BY Buck into Hollow or Filled Block (ASTM C90, min. 2 ksi)	2-1/2"	1-1/4"
	All	Concrete (min. 3ksi)	2-1/2"	1-1/4"
#14 SMS or Self Drilling Screws (Gr. 2)	All	Aluminum 1/8" Thk. Min. (6063-T5)	3/4"	(3) Threads min. beyond metal thickness
	All	Steel 1/8" Thk. Min. (min. 36 ksi)	3/4"	(3) Threads min. beyond metal thickness
#12 SMS or Self Drilling Screws (Gr. 2)	All	F.B.C Approved Mullions	3/4"	(3) Threads min. beyond metal thickness
	All	Aluminum 1/8" Thk. Min. (6063-T5)	3/4"	(3) Threads min. beyond metal thickness
	All	Steel 1/8" Thk. Min. (min. 36 ksi)	3/4"	(3) Threads min. beyond metal thickness

1. STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED
2. ALL ANCHOR HEAD TYPES ARE ACCEPTABLE



WOOD BUCKS AND METAL STRUCTURE NOT BY 'ECO WDW.' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

Revision:
REVISED TABLE
FORMAT,
ADDED DP
TABLE
ROUNDING,
ANSI Z97.1,
AND ANCHOR
HEAD TYPE
NOTES,
REMOVED
SILICONE AND
BACKSTOP ON
INSTALL DETAIL

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

REGISTRATION #29296

8/1/2022

ECO WINDOW SYSTEMS, LLC.
8502 N.W. 80th ST., MEDLEY, FL 33166
TEL. (305) 885-5299 FAX. (305) 885-5902

SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)

VERTICAL CROSS SECTIONS & ANCHOR SPECIFICATIONS

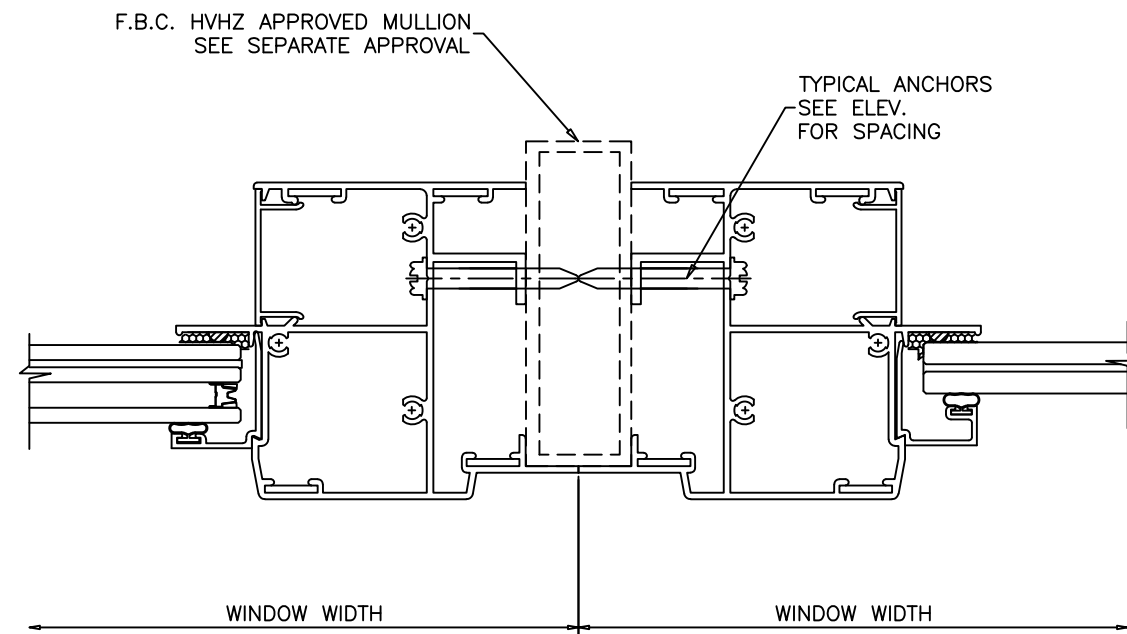
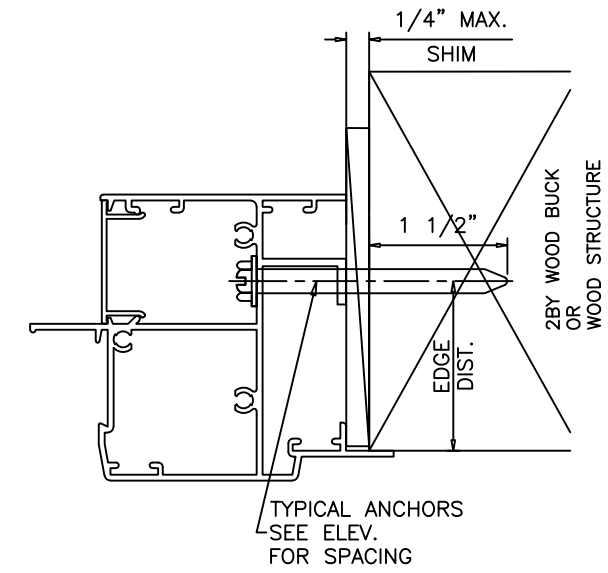
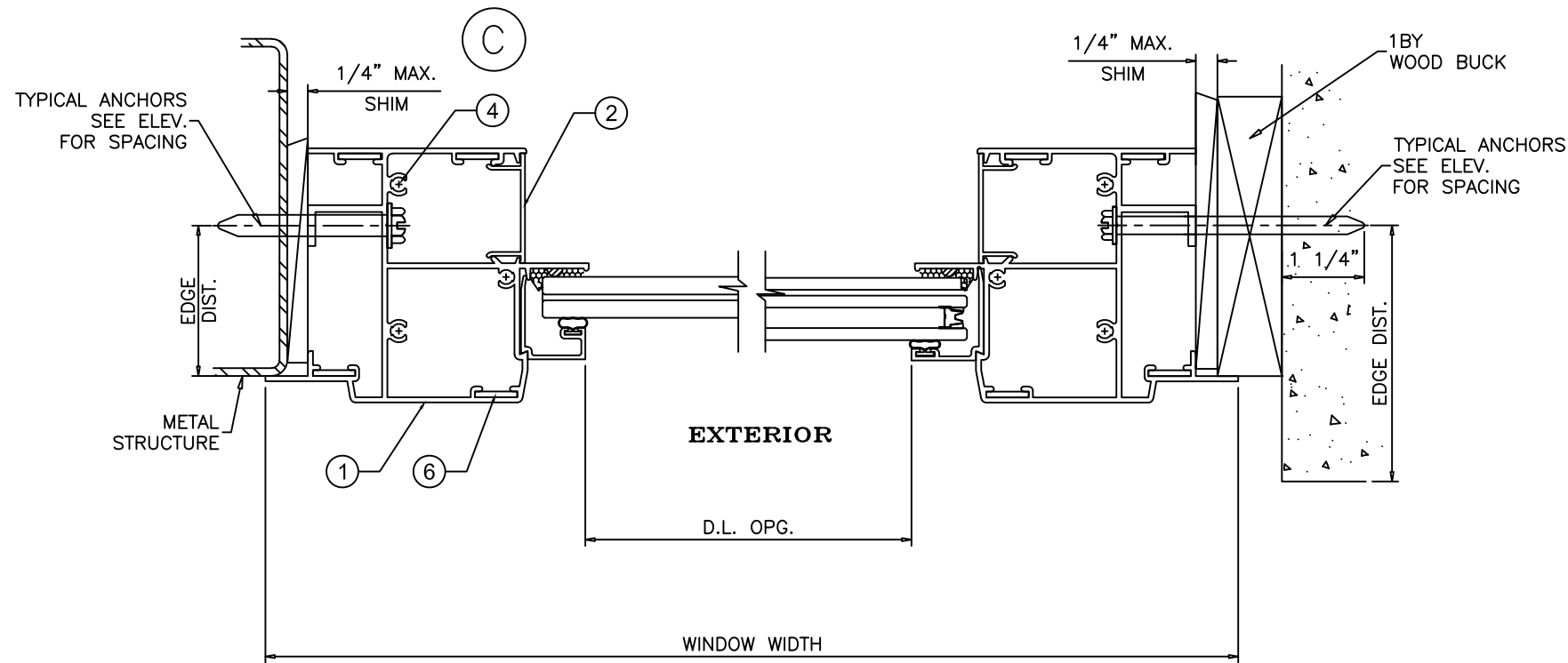
SERIES 550

3 OF 6

DWG No. PW560FPA - LMI

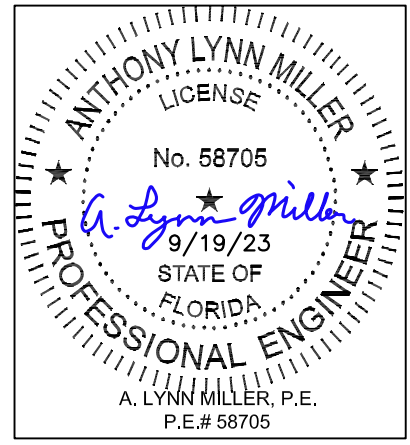
Rev. A

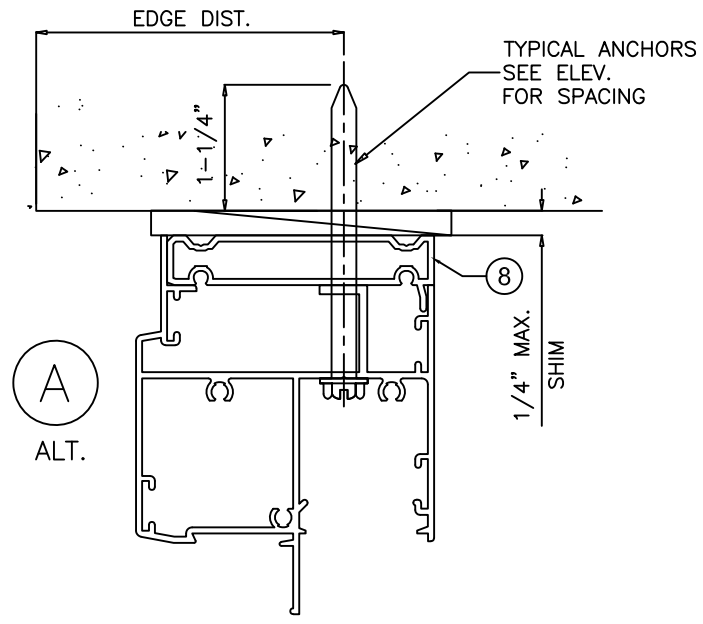
ANTHONY LYNN MILLER
LICENSE
No. 58705
9/19/23
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705



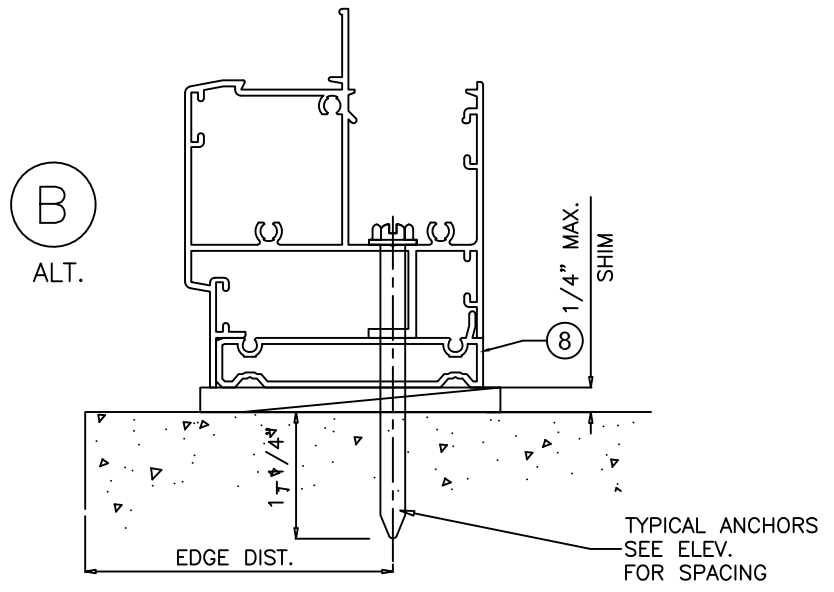
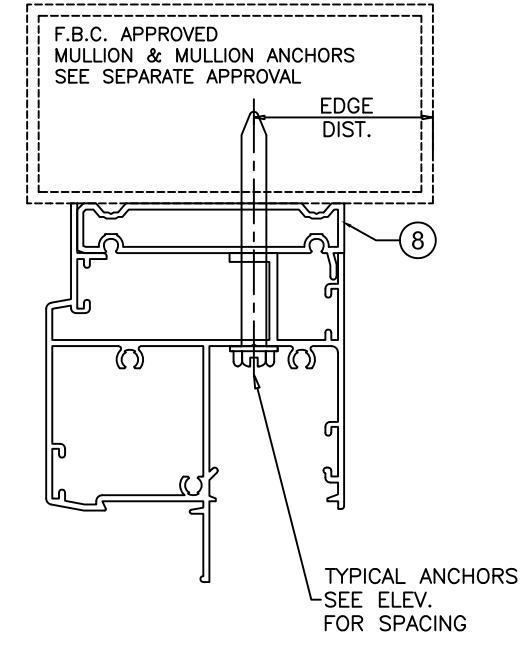
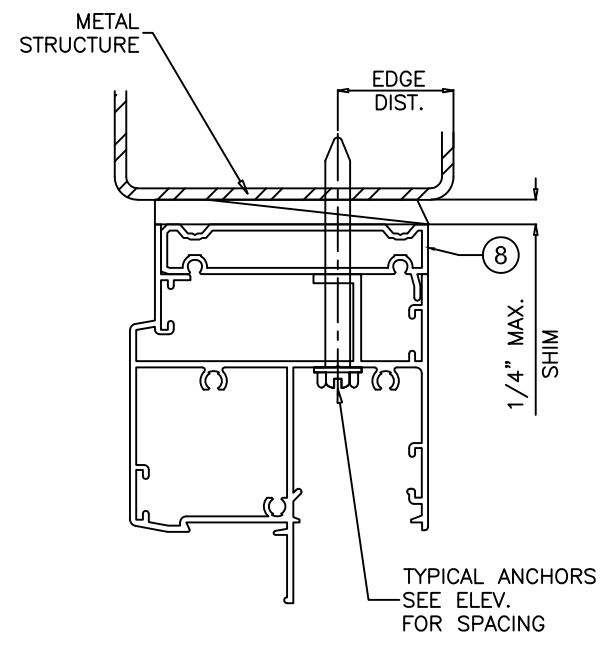
Revision:
 REVISED TABLE
 FORMAT,
 ADDED DP
 TABLE
 ROUNDING,
 ANSI Z97.1,
 AND ANCHOR
 HEAD TYPE
 NOTES,
 REMOVED
 SILICONE AND
 BACKSTOP ON
 INSTALL DETAIL

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	Date	8/1/2022	Rev.	A
	Drawn By	A. M.	DWG No.	PW560FPA - LMI
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST., MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902 SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)	Sheet	4 OF 6		
HORIZONTAL CROSS SECTION DETAILS				
Series	Desc.	Title		
SERIES 550		HORIZONTAL CROSS SECTION DETAILS		

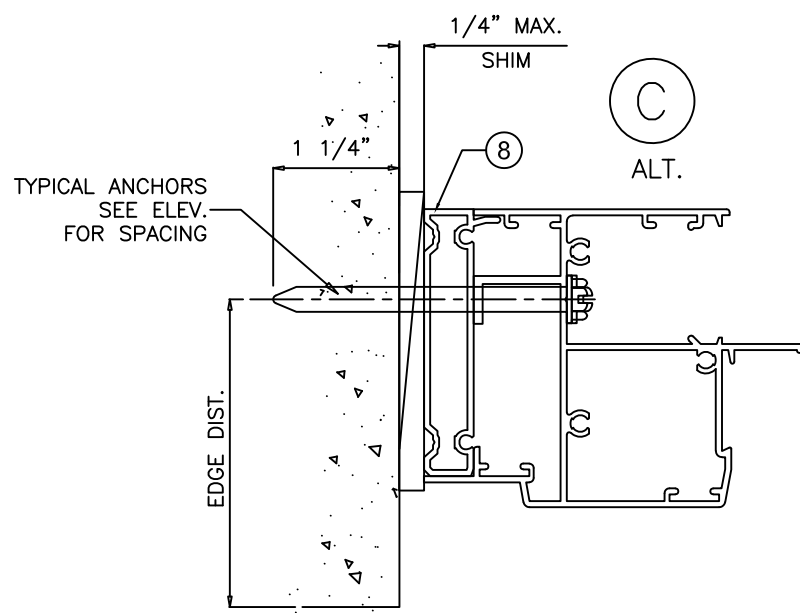




A
ALT.



B
ALT.



C
ALT.

INSTALLATION DETAILS WITH FLUSH FRAME ADAPTER

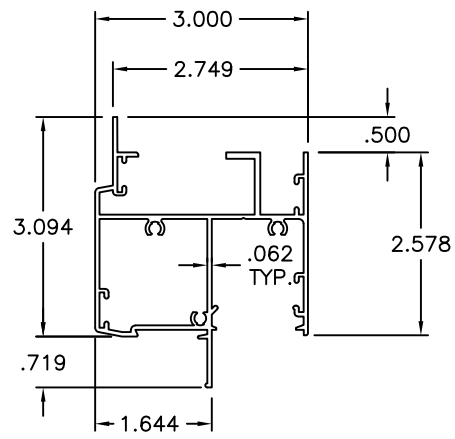
Revision:
REVISED TABLE
FORMAT,
ADDED DP
TABLE
ROUNDING,
ANSI Z97.1,
AND ANCHOR
HEAD TYPE
NOTES,
REMOVED
SILICONE AND
BACKSTOP ON
INSTALL DETAIL

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	Date	8/1/2022	Drawn A. M. PW550FPA - LMI	Rev. A
	Title SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)	Dwg No. 5 OF 6		

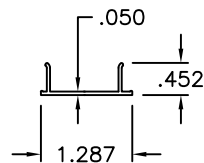
ECO window systems
 ECO WINDOW SYSTEMS, LLC.
 8502 N.W. 80th ST., MEDLEY, FL 33166
 TEL. (305) 885-5299 FAX. (305) 885-5902

FLUSH FRAME INSTALLATION DETAILS

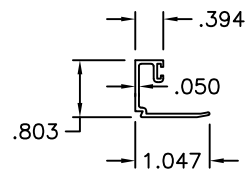
ANTHONY LYNN MILLER
 LICENSE
 No. 58705
A. Lynn Miller
 9/19/23
 STATE OF
 FLORIDA
PROFESSIONAL ENGINEER
 A. LYNN MILLER, P.E.
 P.E.# 58705



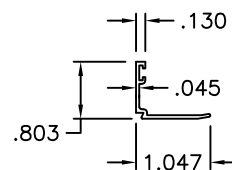
① FRAME HEAD/SILL/JAMB



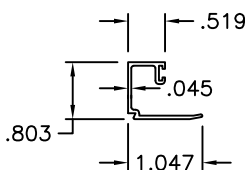
② SNAP COVER



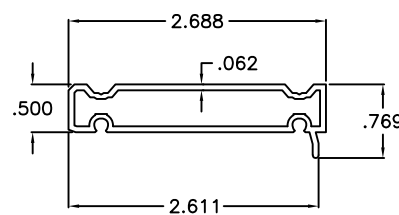
③ GLAZING BEAD (7/16" LAM GLASS)



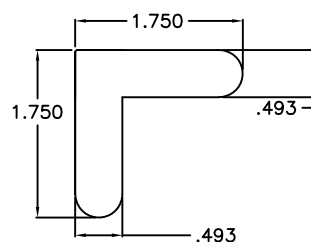
③A GLAZING BEAD (INSUL. LAM. GLASS)



③B GLAZING BEAD (5/16" LAM. GLASS)



⑧ FLUSH FRAME ADAPTER

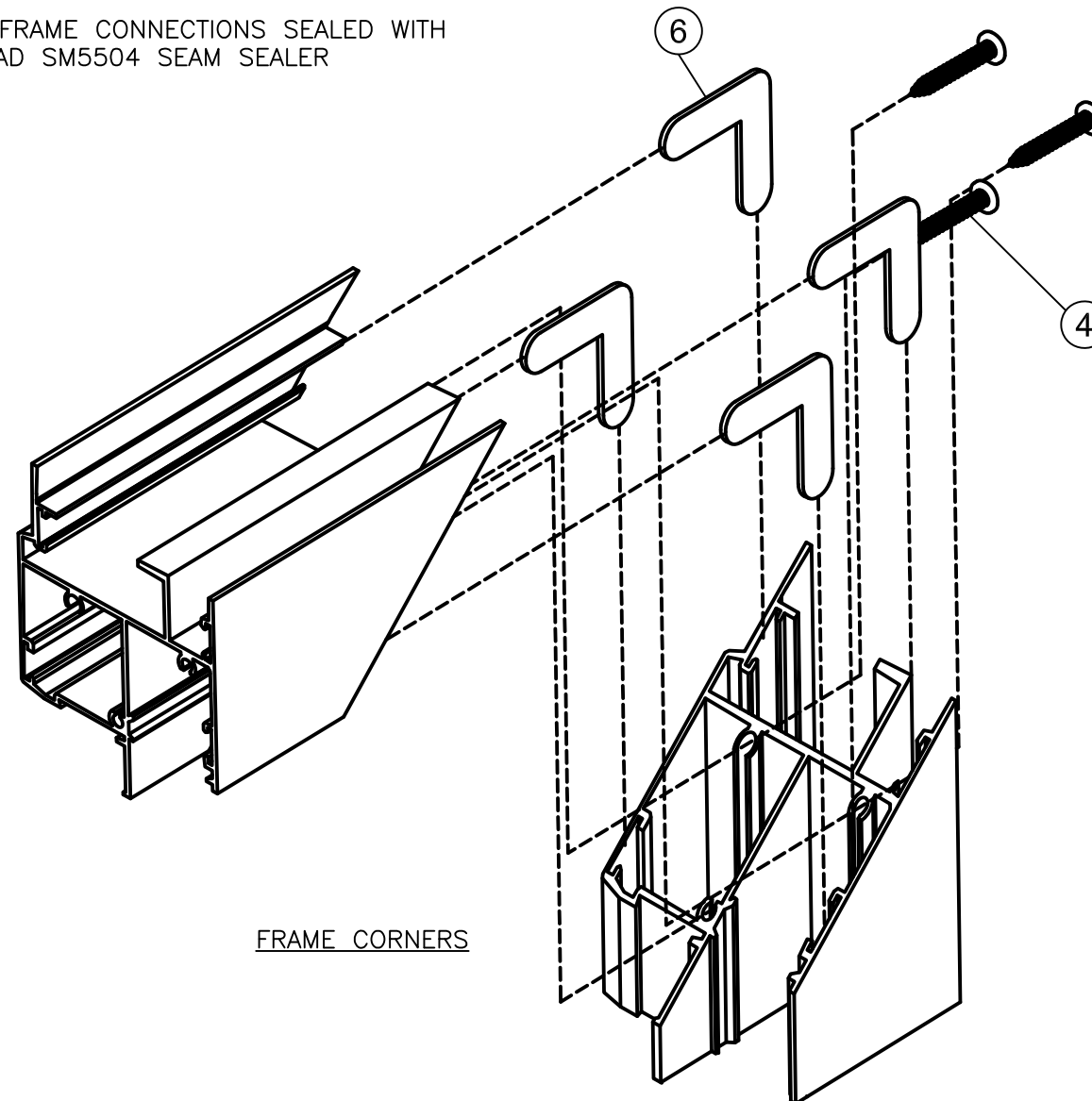


⑥ CORNER KEY

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	E503	4	FRAME HEAD/SILL/JAMB	6063 - T6	-
2	E504	4	SNAP COVER	6063 - T6	-
3	FY109	AS REQD.	GLAZING BEAD (7/16" LAM. GLASS)	6063 - T6	-
3A	E505	AS REQD.	GLAZING BEAD (INSUL. LAM. GLASS)	6063 - T6	-
3B	FY108	AS REQD.	GLAZING BEAD (5/16" LAM. GLASS)	6063 - T6	-
4	#10 X 1-1/4"	3/ CORNER	ASSEMBLY SCREWS	ST. STEEL	-
5	E203	AS REQD.	GLAZING BEAD BULB. DUROMETER 65	SANTOPRENE	ULTRAFAB
6	PSJ40-SS	2/ CORNER	FRAME CORNER KEY	ST. STEEL	-
7	FLB-50	-	GLASS SPACER - 1/8" HIGH	SILICONE	FRANK LOWE
8	FY120	AS REQD.	FLUSH FRAME ADAPTER	6063-T6	OPTIONAL
9	-	AS REQD.	SETTING BLOCK, 3/16" X 3/4" X 4" LONG	EPDM	DUROMETER 80±5 SHORE A
10	-	-	INSUL. GLASS SPACER	VARIOUS	VARIOUS

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH SCHNEE-MOREHEAD SM5504 SEAM SEALER



FRAME CORNERS

Revision:
REVISED TABLE
FORMAT,
ADDED DP
TABLE
ROUNDING,
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		Drawn By	A. M.	DWG No.	PW550FPA - LMI
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST., MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		Series Desc.	SERIES 550 ALUMINUM FIXED WINDOW (L.M.I.)	Sheet	6 OF 6
BOM & EXTRUSION PROFILES & HARDWARE DETAILS		Series	SERIES 550		

